



Work Center Status Report

WC No	Description	\$/Hr	Shift Pattern	Hours			Resources		Operations
				On Shift1	On Shift2	On Shift3	On Shift1	On Shift2	On Shift3
				5.00			1	1.0	8
BLAST	BLAST CLEANING	1.00	BLAS	0.00			0	38.0	8
				0.00			0	38.0	635
				5.00			1	1.0	1
BUYOUT	BUYOUT MATL	1.00	BLAS	0.00			0	6.0	2
				0.00			0	6.0	168
				40.00			5	40.0	190
CUT	CUTTING	1.00	CUT	7.50			0	1,691.4	211
				0.00			0	42.3	1,038
				5.00			1	1.0	1
DCAS	DCAS	1.00	BLAS	0.00			0	1.0	1
				0.00			0	1.0	19
				24.00			1	6.0	0
F-200	DISCONTINUED	1.00	3000	0.00			0	0.0	0
				0.00			0	0.0	0
				24.00			1	6.0	95
F-3000	3000 LB HAMMER CREW	1.00	3000	0.00			0	668.9	98
				0.00			0	111.5	2,513
				24.00			1	6.0	50
F-32	32 TON RAW CREW	1.00	32RW	0.00			0	449.0	84
				0.00			0	74.8	481
				24.00			1	6.0	79
F-6000	6000 LB HAMMER CREW	1.00	6000	0.00			0	380.3	89
				0.00			0	63.4	2,209
				12.00			1	3.0	0
F-BAR	BARMILL CREW	1.00	BMIL	0.00			0	0.0	0
				0.00			0	0.0	0
				24.00			1	6.0	58
F-PRESS	PRESS/BIG MILL CREW	1.00	PRES	0.00			0	182.5	87
				0.00			0	30.4	480
				40.00			1	8.0	0
GRIND	GRINDING	1.00	VMAC	0.00			0	120.0	1
				0.00			0	15.0	0
				40.00			8	192.0	4
HT	HEAT TREATING	1.00	HT	40.00			8	2,548.0	218
				40.00			8	13.3	24
				40.00			5	40.0	21
MACH	MACHINING	1.00	VMAC	0.00			0	2,116.5	82
				0.00			0	52.9	264
				40.00			20	160.0	97
MATL	MATL IN INVENTORY	1.00	PO	0.00			0	126.0	126
				0.00			0	0.8	5
				16.00			30	240.0	33
NDT	NON DEST TEST	1.00	NDT	0.00			0	125.0	63
				0.00			0	0.5	95
				40.00			1	8.0	0
OS-MAC	OUTSIDE MACHINING	1.00	VMAC	0.00			0	5.0	1
				0.00			0	0.6	0
				40.00			1	8.0	0
OS-NDT	OUTSIDE NDT	1.00	VMAC	0.00			0	0.0	0
				0.00			0	0.0	0
				16.00			50	400.0	16
PROCAP	PROCEDURE APPROVAL	1.00	NDT	0.00			0	350.0	16
				0.00			0	0.9	24